

# AC centrifugal fan

forward curved, single inlet

with housing (flange)

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County court Stuttgart · HRB 590142

## Nominal data

| Type                          | G4D180-FF20-01    |      |      |      |      |
|-------------------------------|-------------------|------|------|------|------|
| Motor                         | M4D074-DF         |      |      |      |      |
| Phase                         |                   | 3~   | 3~   | 3~   | 3~   |
| Nominal voltage               | VAC               | 230  | 230  | 400  | 400  |
| Connection                    |                   | Δ    | Δ    | Y    | Y    |
| Frequency                     | Hz                | 50   | 60   | 50   | 60   |
| Type of data definition       |                   | fa   | fa   | fa   | fa   |
| Valid for approval / standard |                   | CE   | CE   | CE   | CE   |
| Speed                         | min <sup>-1</sup> | 1330 | 1440 | 1330 | 1440 |
| Power input                   | W                 | 175  | 240  | 175  | 240  |
| Current draw                  | A                 | 0.68 | 0.75 | 0.39 | 0.43 |
| Min. back pressure            | Pa                | 0    | 0    | 0    | 0    |
| Max. ambient temperature      | °C                | 60   | 45   | 60   | 45   |

ml = max. load · me = max. efficiency · fa = running at free air · cs = customer specs · cu = customer unit

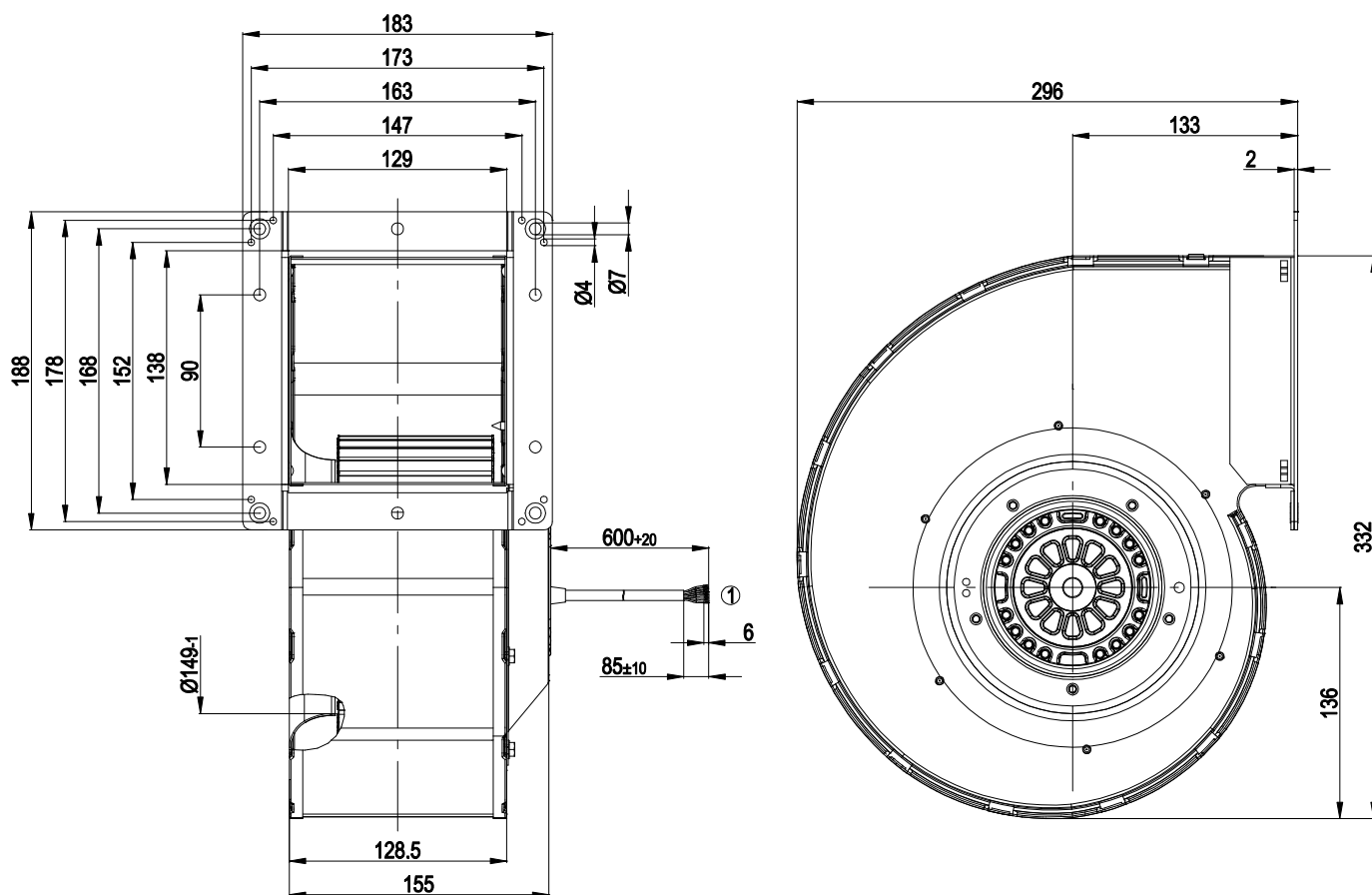
Subject to alterations



## Technical features

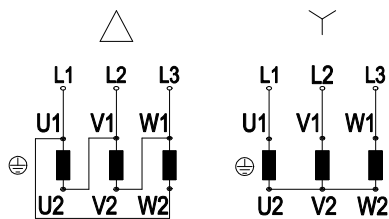
|                                                                    |                                                  |
|--------------------------------------------------------------------|--------------------------------------------------|
| Mass                                                               | 6 kg                                             |
| Size                                                               | 180 mm                                           |
| Surface of rotor                                                   | Coated in black                                  |
| Material of impeller                                               | Sheet steel, galvanized                          |
| Housing material                                                   | Sheet steel, galvanized                          |
| Direction of rotation                                              | Clockwise, seen on rotor                         |
| Type of protection                                                 | IP 44                                            |
| Insulation class                                                   | "B"                                              |
| Humidity class                                                     | F5                                               |
| Max. permissible ambient motor temp. (transp./ storage)            | + 80 °C                                          |
| Min. permissible ambient motor temp. (transp./storage)             | - 40 °C                                          |
| Mounting position                                                  | Any                                              |
| Condensate discharge holes                                         | Rotor-side                                       |
| Operation mode                                                     | S1                                               |
| Motor bearing                                                      | Ball bearing                                     |
| Touch current acc. IEC 60990 (measuring network Fig. 4, TN system) | < 0.75 mA                                        |
| Cable exit                                                         | Variable                                         |
| Protection class                                                   | I (if protective earth is connected by customer) |
| Product conforming to standard                                     | EN 60335-1                                       |
| Approval                                                           | CCC                                              |

## Product drawing



1 Connection line PVC, 7x brass lead tips crimped

Connection screen

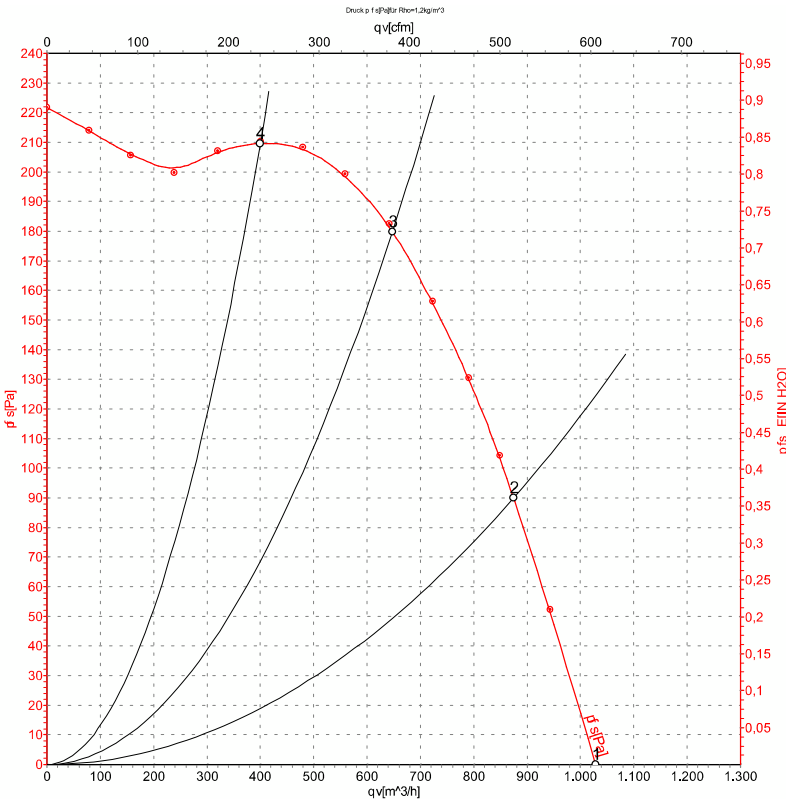


Note: Direction of rotation changes when two phases are reversed

|    |                  |    |                 |    |       |
|----|------------------|----|-----------------|----|-------|
| Δ  | Delta connection | Y  | Star connection | L1 | black |
| L2 | blue             | L3 | brown           | U1 | black |
| V1 | blue             | W1 | brown           | U2 | green |
| V2 | white            | W2 | yellow          |    |       |



## Charts: Air flow 50 Hz



Measurement: LU-105219

Air performance measured as per ISO 5801  
Installation category A. For detailed  
information on the measuring set-up, please  
contact ebm-papst. Suction-side noise  
levels: L<sub>WA</sub> measured as per ISO 13347 /  
L<sub>pA</sub> measured with 1m distance to fan axis.  
The values given are valid under the  
measuring conditions mentioned above and  
may vary according to the actual installation  
situation. With any deviation from the  
standard set-up, the specific values have to  
be checked and reviewed with the unit  
installed.

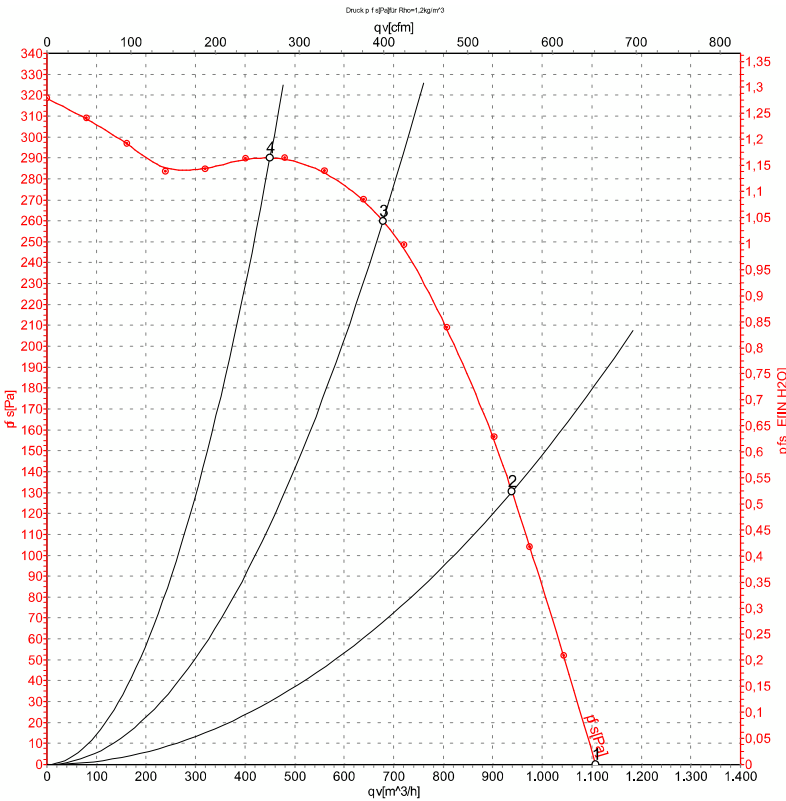
## Measured values

|   | Conn. | U   | f  | n                 | P <sub>e</sub> | I    | qv   | p <sub>fs</sub> |
|---|-------|-----|----|-------------------|----------------|------|------|-----------------|
|   |       | V   | Hz | min <sup>-1</sup> | W              | A    | m³/h | Pa              |
| 1 | Y     | 400 | 50 | 1330              | 175            | 0.39 | 1030 | 0               |
| 2 | Y     | 400 | 50 | 1360              | 153            | 0.36 | 875  | 90              |
| 3 | Y     | 400 | 50 | 1410              | 116            | 0.34 | 650  | 180             |
| 4 | Y     | 400 | 50 | 1445              | 87             | 0.33 | 400  | 210             |

Conn. = Connection · U = Supply voltage · f = Frequency · n = Speed · P<sub>e</sub> = Power input · I = Current draw · qv = Air flow · p<sub>fs</sub> = Pressure increase



## Charts: Air flow 60 Hz



Measurement: LU-105221

Air performance measured as per ISO 5801  
Installation category A. For detailed  
information on the measuring set-up, please  
contact ebm-papst. Suction-side noise  
levels: L<sub>wA</sub> measured as per ISO 13347 /  
L<sub>pA</sub> measured with 1m distance to fan axis.  
The values given are valid under the  
measuring conditions mentioned above and  
may vary according to the actual installation  
situation. With any deviation from the  
standard set-up, the specific values have to  
be checked and reviewed with the unit  
installed.

## Measured values

|   | Conn. | U   | f  | n                 | P <sub>e</sub> | I    | qv   | p <sub>fs</sub> |
|---|-------|-----|----|-------------------|----------------|------|------|-----------------|
|   |       | V   | Hz | min <sup>-1</sup> | W              | A    | m³/h | Pa              |
| 1 | Y     | 400 | 60 | 1440              | 240            | 0.43 | 1110 | 0               |
| 2 | Y     | 400 | 60 | 1515              | 204            | 0.38 | 940  | 130             |
| 3 | Y     | 400 | 60 | 1625              | 143            | 0.30 | 680  | 260             |
| 4 | Y     | 400 | 60 | 1690              | 102            | 0.26 | 450  | 290             |

Conn. = Connection · U = Supply voltage · f = Frequency · n = Speed · P<sub>e</sub> = Power input · I = Current draw · qv = Air flow · p<sub>s</sub> = Pressure increase

